





Using the best features of the & nbsp; Reselgit® Compact and microcellular the company has defined and built several series of shock-absorbing bumpers that, in performance and scale, offering a full range for overall more functionalsolution to many problems stopping amortized in a variety of industries.

In addition to the significant damping effect, all models are warranted for a long operating time even in extremely degrading treatment, without the need for maintenance or adjustment.

In general, their small size, relatively to the possibility of stroke or arrow crushing admit that makes them easy to apply and, consistent with their costs, they can still offer excellent value for money solutions. The choice of the series can be determined by: amount of energy to be absorbed, dynamic reaction force bearable, encumbrance and weight of the bumper tolerable and duration in time. The determination of the specific type, in each series, should be performed only through the calculation of the energy to be absorbed, as a function of the impact speed (70% of nominal speed CNR-UNI-10021 if there are suitable systems for the slowdown) and mass tax on a bumper.

The series are named respectively:

- M Series Bumpers microcellular Reselgit @
- P Series Economic version of the buffers microcellular



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BUFFERS FOR HOISTS & CRANES

M Series - Bumpers microcellular Reselgit

By exploiting certain unique characteristics of polyurethane <u>Reselgit®</u> Microcell: high compressibility, soft and high resilience intervention damping, are produced bumpers designed to absorb significant amounts of energy, while maintaining limited reaction force and having a weight of the item truly content.

Having noticed, from experiments, that these phenomena are more obvious than the smaller is the size of closed microcells, we formulated the <u>Reselgit®</u> in order to minimize the size of the microcells, thereby taking advantage of the best adiabatic compression (thermodynamic transformation without heat exchange with the external environment) gases contained in the microcells.

This reduction in size makes the properties of which are enhanced Reselgit® microcellular, achieving a further increase of the absorbed energy to increase in speed, while still contained the reaction force.

Although the maximum crushing capacity is 80% of the free length, it is recommended not to exceed 75% and, wanting to get a reaction force more contained, to restrict the crushing 55%. Indicatively in this case, I'energia absorbed will be 60% of its maximum value (see following table), while the reaction force will be 50% of the maximum reaction Bumper specific.

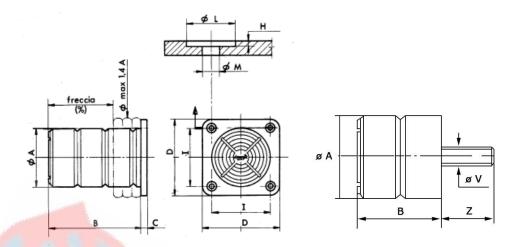
Tolerable temperature range, in operation from -40 ° to +90 ° C with peaks up to 120 ° C. The other characteristics are what has been said in general for the Reselgit®. On request you perform special types (example).

Symbol of the type: Mxxx / xxx letter M distinguishes the series. The first three digits indicate the diameter of the bumper in mm, share that also coincides interaxis drilling of the coupling plate (DIN 6912 - DIN 7984), and the three successive positions to indicate the height of the bumper bar, excluding the plate attack. For the version with screw type is the abbreviation Mxxx / xxx-G.





For the choice of the specific type of buffer to be used use the 'exclusive program of choice Sinergit.



Tipo	E= energia nominale assorbita in daNm F= reazione dinamica in daN per freccia f = 70% e velocità:						Vite									Peso
		static	60 m/min	120 m/min	180 m/min	240 m/min	⊗V Z	⊗V Z A	В	С	D	-1	L	М	Н	kg
	E F E	6 1000 10	9 850 13	12 850 18	20 1200 30	35 1250 54	M8 35	50	50 75	4	63	50	-	6,5	,	0.05 0.09
	E F E	13 1500 20	18 1400 27	25 1400 37	40 2000 59	72 2500 105	M10 35	63	63 94	6	80	63	-	6,5	-	0.35 0.45
M 080/080	E F E	30 2500 45	40 2250 55	51 2250 74	80 3200 120	140 4300 218	M12 35	80	80 120	6	100	80	-	11	-	0.65 0.73
M 100/100	E F E	55 4200 82	73 3550 110	100 3550 150	165 5050 240	300 6700 430	M12 35	100	100 150	8	130	100	-	13	-	1.6 1.8
	E F E	110 6100 160	140 5500 210	200 5500 305	320 7800 470	520 10500 750	M12 35	125	125 190	8	160	125	20	13	5	2.9
	E F E	210 11000 310	275 8900 410	395 8900 590	650 13000 980	1200 17500 1700	M12 40	160	160 240	12	200	160	26	17	6	5.4 6.3
	E F E	440 16500 650	570 14000 850	800 14000 850	1350 20100 1900	2400 27000 3500	M12 40	200	200 300	12	250	200	33	22	7	9.4 11.3
200/200	E F E	750 26000 1100	1050 23000 1550	1460 23000 2200	2500 31500 3800	4100 42000 6000	M24 80	250	250 375	15	320	250	33	22	7	18,1 21,5
	E F E	1650 40500 2400	2100 35000 3100	3000 35000 4500	4950 51000 7200	8000 68000 11800	NO	315	315 475	15	400	315	33	22	7	34.0 41.0
	E F E	3400 63000 4900	4250 55000 9000	5950 55000 9000	9600 80500 14500	16200 108000 24000	NO	400	400 600	18	500	400	39	26	8	69.0 84.0
	E F E	7000 93000 10000	9500 80000 13400	13500 80000 20000	22000 120000 31500	35000 165000 50000	NO	500	500 750	18	640	500	39	26	8	119.0 146.0
	E F E	12000 160000 18000	16000 134000 23000	20000 134000 31000	32000 195000 50000	55000 270000 75000	NO	600	600 900	18	740	600	39	26	8	181.0 228.0
	E F	14000 160000 20000	17000 134000 24000	22500 134000 33500	35000 195000 52000	61000 270000 85000	NO	630	630 945	18	780	630	39	26	8	190.0 245.0



P Series - Economic version of the buffers microcellular

The common microcellular polyurethane elastomer, used for the production of this series of economic buffers, differs from our elastomer Reselgit® (Orange) to a lower resistance to hydrolysis, to temperature and aging in general. It follows that its effectiveness is limited by the temperatures of -20 ° C and +80 ° C, while enduring temperatures up to -40 ° C and peaks up to +120 ° C, also the aging process could be very rapid in marine climates, tropical or outdoor anyway. One can say that the difference in resistance between the shock absorbers of the type M Reselgit® and P-type can be compared for similarity, the difference in oxidation resistance between a stainless steel and galvanized steel.

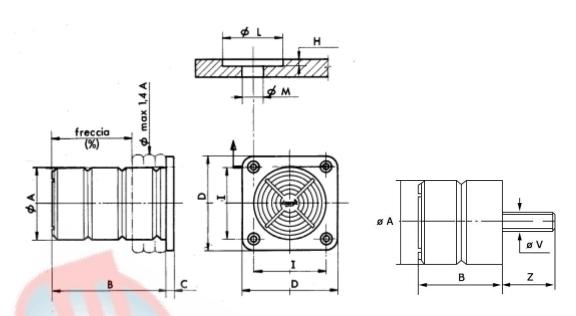
Generally this material, compared to the <u>Reselgit®</u> and qualitatively less efficient versions, is recognizable on the market for the low price of the items manufactured with it.

The buffers Series P (yellow) are not cured on steel plate, as in the M-Series, but are fitted with steel reinforcement embedded in the square base of the bumper, casting into one solution: it is therefore appropriate that the fixing is carried on a support plate and not on the frame. For the determination of the type of bumper suited to the needs of use apply the same criteria and choice of expedients indicated for the M series in Reselgit® since the dimensions and the mechanical performance initials are identical.

Type code: Pxxx / xxx letter P marks the series. The first three digits indicate the diameter of the bumper in mm, share that also coincides interaxis drilling of the coupling plate, and the three successive positions to indicate the height of the bumper bar, excluding the attachment plate. For the version with screw type is the abbreviation Pxxx / xxx-G.







Туре	E= nominal energy absorbed in daNm F= dynamic reaction in daN for deflection f = 70% and speed:						Screw	Dimensions mm						Weight		
1,500		static	60 m/min	120 m/min	180 m/min	240 m/min	⊗V Z	Α	В	С	D	-1	L	М	Н	kg
P 080/080 P 080/120	E F E	30 2500 45	40 2250 55	51 2250 74	80 3200 120	140 4300 218	M12	80	80 120	12	100	80	-	11	-	0.302
P 100/100	E F	55 4200 82	73 3550 110	100 3550 150	165 5050 240	300 6700 430	M12	100	100 150	12	130	100	-	13	-	0.56
P 125/125 P 125/190	E F E	110 6100 160	140 5500 210	200 5500 305	320 7800 470	520 10500 750	M12	125	125 190	12	160	125		13	7	0.995
P 160/160 P 160/240	E F E	210 11000 310	275 8900 410	395 8900 590	650 13000 980	1200 17500 1700	M12	160	160 240	14	200	160	26	17	4	1.960
P 200/200 P 200/300	E F E	440 16500 650	570 14000 850	800 14000 1200	1350 20100 1900	2400 27000 3500	M12	200	200 300	14	250	200	33	22	5	4.1 6
P 250/250 P 250/375	E F E	750 26000 1100	1050 23000 1550	1460 23000 2200	2500 31500 3800	4100 42000 6000	M24	250	250 375	16	320	250	33	22	7	7 10,5
P 315/315 P 315/475	E F E	1650 40500 2400	2100 35000 3100	3000 35000 4500	4950 51000 7200	8000 68000 11800	NO	315	315 475	16	400	315	33	22	7	15.5 22,5
P 400/400 P 400/600	E F E	3400 63000 4900	4250 55000 6300	5950 55000 9000	9600 80500 14500	16200 108000 24000	NO	400	400 600	22	500	400	39	26	8	31 43



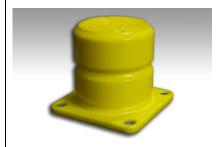
Comparison between M-Series and P-Series

RESELGIT® - M Series



The Reselgit®, Urethane elastomer, it offers considerable advantages for the physical properties of resistance to vegetable oils, minerals and aromatic hydrocarbons, petrol, diesel and most common solvents and alcohols. It has an excellent resistance to aging under the most severe environmental conditions: in the presence of ozone, ultraviolet rays. marine atmosphere: enduring good hydrolysis tropical even in The & nbsp; Reselgit® tolerate a considerable temperature range. Begins to stiffen at below -40° C and brittle over the -60 ° C, totally regaining its characteristics at room temperature. In operation, the material can withstand temperatures of +95° C, with peaks up to 120° C, maintaining a good part of its characteristics, is also self-extinguishing. The degree of safety for these artifacts is 9 for static load and dynamic load to 7, taking into account any slippages for speed effect.

POLYURETHANE "P" - P Series



E 'can use a polyurethane cheaper that differs from the previous to a lower resistance to hydrolysis, to temperature and aging in general. It follows that its effectiveness is limited by the temperatures of $+80^{\circ}$ C and -20° C, while enduring the temperatures up to -40° C without embrittlement.

The degree of safety, in this case, is 3 to 2 for static load and dynamic load taking into account any slippages for speed effect.

The aging process could be very rapid in marine climates, tropical or outdoor anyway. It can be said that the difference between the **Reselgit®** M Series and the polyurethane used in the P series is similar to the difference between a stainless steel and a galvanized steel, this is because said resistance is not entirely intrinsic to the raw material, but conferred by specific additives.



AVERAGE VALUES IN COMPACT FORM

	M Series	P Series
Shore A hardness degrees	80	80
Specific weight g / cm ³	1.06	1.03
Breaking load in traction daN / cm ²	200	100
Elongation at break%	750	400
Resilience%	80	50
Tear strength daN / cm	12.3	4
Abrasion resistance mm ³	45	-
Tensile modulus at 300% elongation daN / cm ²	40	25

AVERAGE VALUES IN THE FORM microcellular

	M Series	P Series
Specific weight g / cm ³	0.50	0.50
Breaking load in traction daN / cm ²	65	25
Elongation at break%	350	200
Resilience%	57	- /
Compression set (Method B - after 22h at 70 ° C)%	5	-



